

### HIGHLIGHTS OF PRESCRIBING INFORMATION

These highlights do not include all the information needed to use Vilazodone Tablets safely and effectively. See full prescribing information for vilazodone tablets.

#### Vilazodone Tablets, for oral use

Initial U.S. Approval: 2011

#### WARNING: SUICIDAL THOUGHTS AND BEHAVIORS

See full prescribing information for complete boxed warning.

- Antidepressants increase the risk of suicidal thoughts and behaviors in pediatric and young adult patients (5.1).
- Closely monitor all antidepressant-treated patients for clinical worsening and emergence of suicidal thoughts and behaviors (5.1).
- Vilazodone tablets is not approved for use in pediatric patients (8.4).

#### INDICATIONS AND USAGE

Vilazodone tablets are indicated for the treatment of major depressive disorder (MDD) in adults (1).

#### DOSE AND ADMINISTRATION

- Recommended target dosage: 20 mg to 40 mg once daily with food (2.1, 12.3)
- To titrate, start with initial dosage of 10 mg once daily for 7 days, followed by 20 mg once daily. The dose may be increased up to 40 mg once daily after a minimum of 7 days between dosage increases (2.1).
- Prior to initiating vilazodone tablets, screen patients for bipolar disorder (2.2, 5.4)
- When discontinuing vilazodone tablets, reduce dosage gradually (5.4, 5.5)

#### DOSE FORMS AND STRENGTHS

Tablets: 10 mg, 20 mg, and 40 mg (3)

#### CONTRAINDICATIONS

- Concomitant use of monoamine oxidase inhibitors (MAOIs), or use within 14 days of stopping MAOIs (4)

#### FULL PRESCRIBING INFORMATION: CONTENTS\*

#### WARNING: SUICIDAL THOUGHTS AND BEHAVIORS

#### 1 INDICATIONS AND USAGE

#### 2 DOSE AND ADMINISTRATION

- 1 Dosage for Treatment of Major Depressive Disorder
- 2.1 Screen for Bipolar Disorder Prior to Starting Vilazodone Tablets
- 2.2 Switching to or from a Monoamine Oxidase Inhibitor Antidepressant
- 2.3 Dosage Adjustments with CYP3A4 Inhibitors or Inducers
- 2.4 Discontinuing Treatment with Vilazodone Tablets

#### 3 DOSE FORMS AND STRENGTHS

#### 4 CONTRAINDICATIONS

#### 5 WARNINGS AND PRECAUTIONS

- 5.1 Suicidal Thoughts and Behavior in Adolescents and Young Adults
- 5.2 Serotonin Syndrome
- 5.3 Increased Risk of Bleeding
- 5.4 Activation of Mania or Hypomania
- 5.5 Discontinuation Syndrome
- 5.6 Seizures
- 5.7 Angle-Closure Glaucoma
- 5.8 Anorexia

#### 6 ADVERSE REACTIONS

- 6.1 Clinical Trials Experience
- 6.2 Postmarketing Experience

#### FULL PRESCRIBING INFORMATION

#### WARNING: SUICIDAL THOUGHTS AND BEHAVIORS

Antidepressants increased the risk of suicidal thoughts and behaviors in pediatric and young adult patients in short-term studies. **Closely monitor all antidepressant-treated patients for clinical worsening and for emergence of suicidal thoughts and behaviors [see Warnings and Precautions (5.1)].** Vilazodone tablets are not approved for use in pediatric patients [see Use in Specific Populations (8.4)].

#### 1 INDICATIONS AND USAGE

Vilazodone tablets are indicated for the treatment of major depressive disorder (MDD) in adults [see Clinical Studies (14)].

#### 2 DOSE AND ADMINISTRATION

- 2.1 Dosage for Treatment of Major Depressive Disorder
- The recommended target dosage for vilazodone tablets is 20 mg to 40 mg orally once daily with food [see Clinical Pharmacology (12.3), Clinical Studies (14)]. To achieve the target dosage, titrate vilazodone tablets as follows:
  - Start with an initial dosage of 10 mg once daily with food for 7 days,
  - Then increase to 20 mg once daily with food,
  - The dose may be increased up to 40 mg once daily with food after a minimum of 7 days between dosage increases.

If the dose is missed, it should be taken as soon as the patient remembers. If it is almost time for the next dose, the patient should skip the missed dose and take the next dose at the regular time. Two doses should not be taken at the same time.

#### 2.2 Screen for Bipolar Disorder Prior to Starting Vilazodone Tablets

Prior to initiating treatment with vilazodone tablets or another antidepressant, screen patients for a personal or family history of bipolar disorder, mania, or hypomania [see Warnings and Precautions (5.4)].

#### 2.3 Switching to or from a Monoamine Oxidase Inhibitor Antidepressant

At least 14 days must elapse between discontinuation of a monoamine oxidase inhibitor (MAOI) antidepressant and initiation of vilazodone tablets. In addition, at least 14 days must elapse after stopping vilazodone tablets before starting an MAOI antidepressant [see Contraindications (4), Warnings and Precautions (5.2)].

#### MEDICATION GUIDE

#### Vilazodone Hydrochloride Tablets for oral use

#### Medication Guide available at www.abbvie.com/products/us

#### What is the most important information I should know about vilazodone tablets?

- Vilazodone tablets may cause serious side effects, including:
  - Increased risk of suicidal thoughts or actions in some children, adolescents, and young adults.
  - Antidepressant medicines may increase suicidal thoughts or actions in some people 24 hours or more after they stop taking them. If you have any of the following symptoms, call your healthcare provider right away or go to the nearest emergency room. These include people who have (or have had) thoughts of suicide or dying, or attempts to commit suicide. These include people who have (or have had) thoughts or actions that are very scary or out of control.
  - Depression or other serious mental illnesses are the most important causes of suicidal thoughts or actions. Some people may have a higher risk of having suicidal thoughts or actions. These include people who have (or have had) a family history of depression, or who have (or have had) a history of depressive illness or have a history of suicidal thoughts or actions.

#### How can I watch for and try to prevent suicidal thoughts and actions?

- Pay close attention to any changes, especially sudden changes, in mood, behavior, thoughts, or feelings, or if you develop suicidal thoughts or actions. This is very important when the original antidepressant medicine is changed.
- Call your healthcare provider right away to report new or sudden changes in mood, behavior, thoughts, or feelings.
- Keep all follow-up visits with your healthcare provider as scheduled.
- Call your healthcare provider between visits as needed, especially if you have concerns about symptoms.

#### Call your healthcare provider or get emergency help right away if you or your family member have any of the following symptoms, especially if they are new, worse, or worry you:

- thoughts or actions that are very scary or out of control
- attempts to commit suicide or violent or suicidal thoughts or actions
- new or worse depression
- new or worse irritability
- panic attacks
- an extreme increase in activity or talking (may lead to reckless behaviors)
- thoughts about suicide or dying
- new or worse anxiety
- new or worse panic attacks or feelings of fear
- trouble sleeping (insomnia)
- other unusual changes in behavior or mood

#### What are Vilazodone Tablets?

Vilazodone tablets are a prescription medicine used to treat a certain type of depression called Major Depressive Disorder (MDD) in adults. It is not known if vilazodone tablets are safe and effective for use in children for the treatment of MDD.

#### Who should not take Vilazodone Tablets? Do not take Vilazodone Tablets if you:

- take a Monoamine Oxidase Inhibitor (MAOI)
- have stopped taking an MAOI in the last 14 days
- are being treated with the antibiotic linezolid or intravenous methylene blue

Ask your healthcare provider or pharmacist if you are not sure if you take an MAOI, including the antibiotic linezolid or intravenous methylene blue.

#### Do not start taking an MAOI for at least 14 days after you stop treatment with vilazodone tablets.

#### Before taking vilazodone tablets, tell your healthcare provider about all your medical conditions, including if you:

- have or had a family history of suicide, depression, bipolar disorder, mania or hypomania
- have or had bleeding problems
- have high blood pressure or convulsions
- have had seizures or convulsions
- have low sodium levels in your blood
- drink alcohol
- are pregnant or plan to become pregnant. Taking vilazodone tablets late in pregnancy may lead to an increased risk of certain problems in your newborn. Talk to your healthcare provider about the risks to your baby if you take vilazodone tablets during pregnancy. Tell your healthcare provider or pharmacist if you are pregnant or think you may be pregnant. During treatment with vilazodone tablets, there is a pregnancy registry for females who are exposed to vilazodone tablets during pregnancy. The purpose of the registry is to collect information about the health of females exposed to vilazodone tablets and their baby. If you become pregnant during treatment with vilazodone tablets, tell your healthcare provider or pharmacist as soon as you can about your pregnancy with the National Pregnancy Registry for Antidepressants. You can register by calling 1-844-405-6185.
- are breastfeeding or plan to breastfeed. It is not known if vilazodone tablets pass into breast milk. Ask your healthcare provider about the best way to feed your baby during treatment with vilazodone tablets.

#### Tell your healthcare provider about all the medicines you take, including prescription and over-the-counter medicines, vitamins, and herbal supplements. Vilazodone tablets and some medicines may affect each other causing possible serious side effects. Vilazodone tablets may affect the way other medicines work and other medicines may affect the way vilazodone tablets work.

#### Especially tell your healthcare provider if you take:

- medicines used to treat migraine headaches known as triptans
- tricyclic antidepressants
- fenfluramine
- lithium
- tramadol
- tyrolophan
- buspirone
- St. John's Wort
- medicines that can affect blood clotting, such as aspirin, clopidogrel, anti-inflammatory drugs (NSAIDs), and warfarin
- diuretics
- medicines used to treat mood, anxiety, psychotic or thought disorders, including selective serotonin reuptake inhibitors (SSRIs) and serotonin norepinephrine reuptake inhibitors (SNRIs)

Ask your healthcare provider if you are not sure if you are taking any of these medicines or if you are not sure if you can take vilazodone tablets with your other medicines.

Do not start or stop any other medicines during treatment with vilazodone tablets without talking to your healthcare provider first. Stopping vilazodone tablets suddenly may cause you to have serious side effects. See, "What are the possible side effects of vilazodone tablets?"

Know the medicines you take. Keep a list of them to show to your healthcare provider and pharmacist when you get a new medicine.

#### WARNINGS AND PRECAUTIONS

- Serotonin Syndrome: Increased risk when co-administered with other serotonergic agents (e.g., SSRI, SNRI, triptans, amphetamines), but also when taken alone. If it occurs, discontinue vilazodone tablets and initiate supportive treatment (5.2).
- Increased Risk of Bleeding: Concomitant use of aspirin, nonsteroidal anti-inflammatory drugs (NSAIDs), other antiplatelet drugs, warfarin, and other anticoagulants may increase this risk (5.3).
- Activation of Mania/Hypomania: Screen patients for bipolar disorder (5.4).
- Seizures: Can occur with treatment. Use with caution in patients with a seizure disorder (5.6).
- Angle Closure Glaucoma: Avoid use of antidepressants, including vilazodone tablets, in patients with untreated anatomically narrow angles (5.7).

#### ADVERSE REACTIONS

Most common adverse reactions (incidence > 5% and at least twice the rate of placebo): diarrhea, nausea, vomiting, and insomnia (6). To report suspected ADVERSE REACTIONS, contact Allergan at 1-800-878-1805 or FDA at 1-800-FDA-1088 or www.fda.gov/medwatch.

#### DRUG INTERACTIONS

- CYP3A4 Inhibitors: The vilazodone tablet dose should not exceed 20 mg once daily when co-administered with strong CYP3A4 inhibitors (2.4, 7).
- CYP3A4 Inducers: Consider increasing vilazodone tablet dose by 2-fold, up to 80 mg once-daily over 1 to 2 weeks when used concomitantly with strong CYP3A4 inducers for greater than 14 days (2.4, 7).

#### USE IN SPECIFIC POPULATIONS

- Pregnancy: Third trimester use may increase risk for persistent pulmonary hypertension and withdrawal in the newborn (8.1).

#### See 17 for PATIENT COUNSELING INFORMATION and Medication Guide.

Revised: 11/2021

#### 5 WARNINGS AND PRECAUTIONS

#### 5.1 Suicidal Thoughts and Behavior in Adolescents and Young Adults

In pooled analyses of placebo-controlled trials of antidepressant drugs (SSRIs and other antidepressant classes) that included approximately 77,000 adult patients, and over 4,500 pediatric patients, the incidence of suicidal thoughts and behaviors in antidepressant-treated patients age 24 years and younger was greater in antidepressant-treated patients than in placebo-treated patients. There was considerable variation in risk of suicidal thoughts and behaviors among drugs, but there was an increased risk identified in young patients for most drugs studied. There were differences in absolute risk of suicidal thoughts and behaviors across the different indications, with the highest incidence in patients with MDD. The drug-placebo differences in the number of cases of suicidal thoughts and behaviors per 1000 patients treated are provided in Table 1.

Table 1: Risk Differences of the Number of Patients with Suicidal Thoughts or Behaviors in the Pooled Placebo-Controlled Trials of Antidepressants in Pediatric and Adult Patients

Age Range (years)	Drug-Placebo Difference in Number of Patients with Suicidal Thoughts or Behaviors per 1000 Patients Treated
>18	14 additional patients
18-24	5 additional patients
<18	Decreases Compared to Placebo
25-64	1 fewer patient
≤65	6 fewer patients

It is unknown whether the risk of suicidal thoughts and behaviors in children, adolescents, and young adults extends to longer-term use, i.e., beyond four months. However, there is substantial evidence from placebo-controlled maintenance studies in adults with MDD that antidepressants delay the recurrence of depression and that depression itself is a risk factor for suicidal thoughts and behaviors.

Monitor all antidepressant-treated patients for clinical worsening and emergence of suicidal thoughts and behaviors, especially during the initial few months of drug therapy and at times of dosage changes. Counsel family members or caregivers of patients to monitor for changes in behavior and to alert the healthcare provider. Consider changing the therapeutic regimen, including possibly discontinuing vilazodone tablets, in patients whose depression is persistently worse, or who are experiencing emergent suicidal thoughts or behaviors.

#### 5.2 Serotonin Syndrome

Serotonin and norepinephrine reuptake inhibitors (SNRIs) and selective serotonin reuptake inhibitor (SSRI), including vilazodone tablets, can precipitate serotonin syndrome, a potentially life-threatening condition. The risk is increased with concomitant use of other serotonergic drugs (including triptans, tryptophan, antidepressants, fenfluramine, tramadol, hydroxyzine, buspirone, amphetamines, and St. John's Wort) and with drugs that impair metabolism of serotonin, i.e., MAOIs [see Contraindications (4) and Drug Interactions (7)]. Serotonin syndrome can occur when these drugs are used alone. Symptoms of serotonin syndrome were noted in 0.1% of MDD patients treated with vilazodone tablets in premarketing clinical trials.

Serotonin syndrome signs and symptoms may include mental status changes (e.g., agitation, hallucinations, delirium, and coma), autonomic instability (e.g., tachycardia, labile blood pressure, dizziness, diaphoresis, flushing, hyperthermia), neuromuscular symptoms (e.g., tremor, rigidity, myoclonus, hyperreflexia, incoordination), seizures, and gastrointestinal symptoms (e.g., nausea, vomiting, diarrhea).

#### 5.3 Increased Risk of Bleeding

Drugs that interfere with serotonin reuptake inhibition, including vilazodone tablets, increase the risk of bleeding events. Concomitant use of aspirin, nonsteroidal anti-inflammatory drugs (NSAIDs), other antiplatelet drugs, warfarin, and other anticoagulants may add to this risk. Case reports and epidemiological studies (case-control and cohort design) have demonstrated an association between use of drugs that interfere with serotonin reuptake and the occurrence of gastrointestinal bleeding. Bleeding events related to drugs that interfere with serotonin reuptake have ranged from ecchymosis, hematomas, epistaxis, and petechiae to life-threatening hemorrhages.

Monitor all patients taking vilazodone tablets for the emergence of serotonin syndrome. Discontinue treatment with vilazodone tablets and any concomitant serotonergic agents immediately if the above symptoms occur, and initiate supportive symptomatic treatment. If concomitant use of vilazodone tablets with other serotonergic drugs is clinically warranted, inform patients of the increased risk for serotonin syndrome and monitor for symptoms.

#### 5.4 Activation of Mania or Hypomania

In patients with bipolar disorder, treating a depressive episode with vilazodone tablets or another antidepressant may precipitate a mixed/manic episode. In controlled clinical trials, patients with bipolar disorder were excluded. However, symptoms of mania or hypomania were reported in 0.1% of antidepressant-treated patients with vilazodone tablets. Prior to initiating treatment with vilazodone tablets, screen patients for a personal or family history of bipolar disorder, mania, or hypomania [see Dosage and Administration (2.2)].

#### 5.5 Discontinuation Syndrome

Adverse reactions after discontinuation of serotonergic antidepressants, particularly after abrupt discontinuation, include: nausea, sweating, dizziness, mood, irritability, agitation, dizziness, sensory disturbances (e.g., paresthesia, such as electric shock sensations), tremor, anxiety, confusion, headache, lethargy, emotional lability, insomnia, hypomania, vertigo, and seizures. A gradual reduction in dosage rather than abrupt cessation is recommended whenever possible [see Dosage and Administration (2.3)].

#### 5.6 Seizures

Vilazodone tablets has not been systematically evaluated in patients with a seizure disorder. Patients with a history of seizures were excluded from clinical studies. Vilazodone tablets should be prescribed with caution in patients with a seizure disorder.

#### 5.7 Angle-Closure Glaucoma

The pupillary dilation that occurs following use of many antidepressant drugs including vilazodone tablets may trigger an angle closure attack in a patient with anatomically narrow angles who does not have a patent iridectomy. Avoid use of antidepressants, including vilazodone tablets, in patients with untreated anatomically narrow angles.

#### 5.8 Hypotension

Hypotension may occur as a result of treatment with SNRIs and SSRIs, including vilazodone tablets. Cases of serum sodium lower than 110 mmol/L have been reported. Signs and symptoms of hypotension include headache, difficulty concentrating, memory impairment, confusion, weakness, and unsteadiness, which may lead to falls. Signs and symptoms associated with more severe and/or acute cases have included hallucination, syncope, seizure, coma, respiratory arrest, and death. In many cases, this hypotension appears to be the result of the syndrome of inappropriate antidiuretic hormone secretion (SIADH).

In patients with symptomatic hypotension, discontinue vilazodone tablets and institute appropriate medical intervention. Elderly patients, patients taking diuretics, and those who are volume-depleted may be at greater risk of developing hypotension with SSRIs and SNRIs [see Use in Specific Populations (8.3)].

#### 6 ADVERSE REACTIONS

The following adverse reactions are discussed in greater detail in other sections of the labeling:

- Suicidal Thoughts and Behaviors in Adolescents and Young Adults [see Warnings and Precautions (5.1)].
- Serotonin Syndrome [see Warnings and Precautions (5.2)].
- Increased Risk of Bleeding [see Warnings and Precautions (5.3)].
- Activation of Mania or Hypomania [see Warnings and Precautions (5.4)].
- Discontinuation Syndrome [see Warnings and Precautions (5.5)].
- Seizures [see Warnings and Precautions (5.6)].
- Angle-Closure Glaucoma [see Warnings and Precautions (5.7)].
- Hypotension [see Warnings and Precautions (5.8)].

#### 6.1 Clinical Trials Experience

Because clinical trials are conducted under widely varying conditions and varying lengths of time, adverse reaction rates observed in the clinical trials of a drug cannot be directly compared to rates in the clinical studies of another drug and may not reflect rates observed in practice.

The most commonly observed adverse reactions in vilazodone tablets-treated patients with major depressive disorder (MDD) in placebo-controlled studies (incidence > 5% and at least twice the rate of placebo) were diarrhea, nausea, vomiting, and insomnia.

#### Patient Exposure

The safety of vilazodone tablets was evaluated in 3,007 patients (19-70 years of age) diagnosed with MDD who participated in clinical studies, representing 676 patient-years of exposure. In an open-label 52-week study at 40 mg daily, 599 patients were exposed to vilazodone tablets for a total of 348 patient-years.

The adverse reaction information presented below was derived from studies of vilazodone tablets 20 mg and 40 mg daily in patients with MDD including:

- Four placebo-controlled 8 to 10-week studies in 2,233 patients, including 1,266 vilazodone tablets-treated patients; and
- An open-label 52-week study of 599 vilazodone tablets-treated patients.

These studies included a titration period of 10 mg daily for 7 days, followed by 20 mg daily for 7 days or to 40 mg daily over 2 weeks. In these clinical trials, vilazodone tablets was administered with food.

#### Adverse reactions reported as reasons for discontinuation of treatment

In these studies, 7.3% of the vilazodone tablets-treated patients discontinued treatment due to an adverse reaction, compared with 3.5% of placebo-treated patients. The most common adverse reaction leading to discontinuation in at least 1% of the vilazodone tablets-treated patients in the placebo-controlled studies was nausea (1.4%).

#### Common adverse reactions in placebo-controlled MDD studies

Table 2 shows the incidence of common adverse reactions occurring in > 2% of vilazodone tablets-treated patients and greater than the rate of placebo-treated patients in MDD Studies. There were no dose-related adverse reactions between 20 mg and 40 mg reported.

#### Table 2: Common Adverse Reactions Occurring in > 2% of Vilazodone Tablets-Treated Patients and Greater than the Rate of Placebo-Treated Patients

System Organ Class Preferred Term	Placebo N=967	Vilazodone Tablets 20 mg/day N=228	Vilazodone Tablets 40 mg/day N=578
<b>Gastrointestinal disorders</b>			
Diarrhea	10%	26%	29%
Nausea	7%	22%	24%
Dry mouth	5%	8%	7%
Vomiting	2%	4%	5%
Abdominal pain <sup>1</sup>	3%	7%	4%
Dyspepsia	2%	2%	3%
Flatulence	1%	3%	3%
Gastroenteritis	1%	1%	2%
Abdominal distension	1%	2%	1%
<b>Nervous system disorders</b>			
Headache <sup>2</sup>	14%	15%	14%
Dizziness	5%	6%	8%

System Organ Class Preferred Term	Placebo N=967	Vilazodone Tablets 20 mg/day N=228	Vilazodone Tablets 40 mg/day N=578
Somnolence	2%	4%	5%
Paresthesia	1%	1%	2%
<b>Psychiatric disorders</b>			
Insomnia	2%	7%	6%
Abnormal dreams	2%	2%	3%
Restlessness <sup>3</sup>	1%	2%	3%
<b>General disorders</b>			
Fatigue	3%	4%	3%
<b>Cardiac disorders</b>			
Palpitations	<1%	1%	2%
<b>Metabolism and nutrition disorders</b>			
Increased appetite	1%	1%	3%
<b>Musculoskeletal and connective tissue disorders</b>			
Atralgia	1%	2%	1%
<b>Investigations</b>			
Increased weight	1%	1%	2%

<sup>1</sup> Includes abdominal discomfort, abdominal pain upper, and abdominal pain.

<sup>2</sup> Includes headache and tension headache.

<sup>3</sup> Includes restlessness, akathisia, and restless legs syndrome.

Sexual adverse reactions are presented in Table 3.

#### Sexual adverse reactions

Table 3 displays the most common sexual adverse reactions in the placebo-controlled MDD studies.

#### Table 3: Common Sexual Adverse Reactions Occurring in > 2% of Vilazodone Tablets-Treated Patients and Greater than the Rate of Placebo-Treated Patients

Preferred Term	Males			Females		
	Placebo N=416	Vilazodone Tablets 20 mg/day N=122	Vilazodone Tablets 40 mg/day N=147	Placebo N=551	Vilazodone Tablets 20 mg/day N=166	Vilazodone Tablets 40 mg/day N=561
Abnormal Orgasm <sup>1</sup>	<1%	2%	2%	0%	1%	1%
Erectile dysfunction	1%	0%	3%	-	-	-
Libido decreased	<1%	3%	4%	<1%	2%	2%
Ejaculation disorder	0%	1%	2%	-	-	-

<sup>1</sup> Not applicable.

<sup>2</sup> Includes abnormal orgasm and anorgasmia.

Other adverse reactions observed in clinical studies:

The following list does not include reactions: 1) already listed in previous tables or elsewhere in labeling, 2) for which a drug cause was remote, 3) which were so general as to be uninformative, 4) which were not considered to have significant clinical implications, or 5) which occurred at a rate equal to or less than placebo.

Reactions are categorized by body system according to the following definitions: frequent adverse reactions are those occurring in at least 1/100 patients; infrequent adverse reactions are those occurring in 1/100 to 1/1000 patients; rare reactions are those occurring in fewer than 1/1000 patients.

Cardiac disorders: infrequent ventricular extrasystoles

Eye disorders: infrequent dry eye, vision blurred, rare: cataracts

Nervous System: frequent sedation, tremor; infrequent: migraine

Psychiatric disorders: infrequent panic attack

Skin and subcutaneous tissue disorders: infrequent hyperhidrosis, night sweats

#### 6.2 Postmarketing Experience

The following adverse reactions have been identified during post-approval use of vilazodone tablets. Because these reactions are reported voluntarily from a population of uncertain size, it is not always possible to estimate their frequency or establish a causal relationship to drug exposure. Reports of adverse reactions temporally associated with vilazodone tablets that have been received since market introduction and that are not listed above include the following:

General Disorders and Administration Site Conditions: irritability

Nervous System Disorders: sleep paralysis

Psychiatric Disorders: hallucinations; suicide attempt; suicidal ideation

Skin and subcutaneous tissue disorders: rash, generalized rash, urticaria, drug eruption

Gastrointestinal System: acute pancreatitis

#### 7 DRUG INTERACTIONS

#### 7.1 Drugs Having Clinically Important Interactions With Vilazodone Tablets

#### Table 4: Clinically Important Drug Interactions with Vilazodone Tablets

Concomitant Drug Name or Drug Class	Clinical Rationale	Clinical Recommendation
Monoamine Oxidase Inhibitors (MAOIs)	The concomitant use of MAOIs and serotonergic drugs including vilazodone tablets increases the risk of serotonin syndrome.	Vilazodone tablets is contraindicated in patients taking MAOIs, including MAOIs such as linezolid or intravenous meth





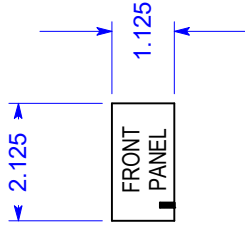
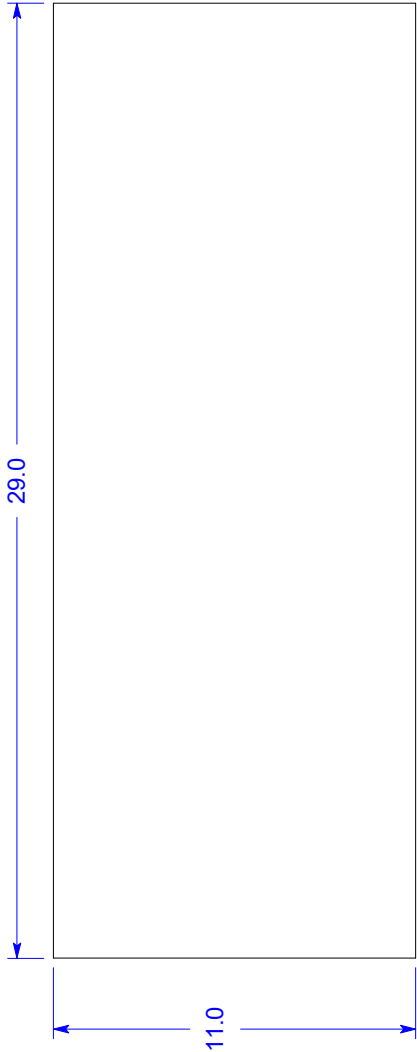
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**Document Title:**

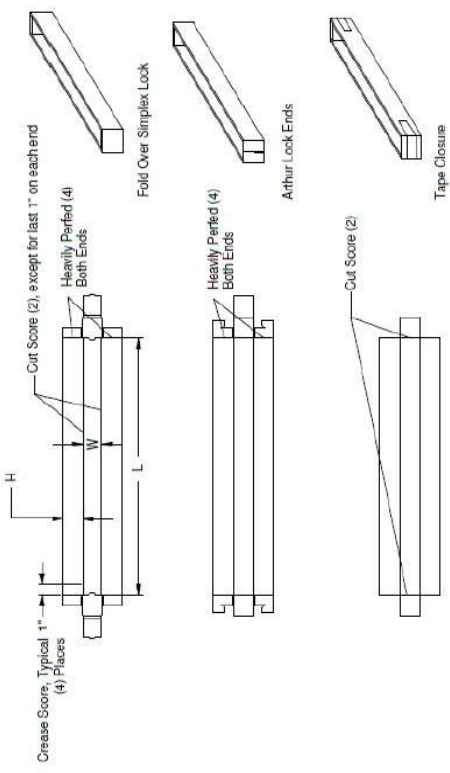
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<b>Date/Time (PT-Pacific Time)</b> (MM/DD/YYYY HH:MI:SS format)	<b>Signed By</b>	<b>Justification</b>
10/25/2018 12:30:23	Kwiatkowski_Kelly	Global Packaging Tech
10/25/2018 14:18:52	McCoy_Mike	Cincinnati QA/QC
10/25/2018 15:00:04	Reizner_Aaron	Cincinnati Engineering
10/29/2018 12:17:14	Morey_Julie	Cincinnati Operations

**MATERIAL/DIE LAYOUT SHEET**



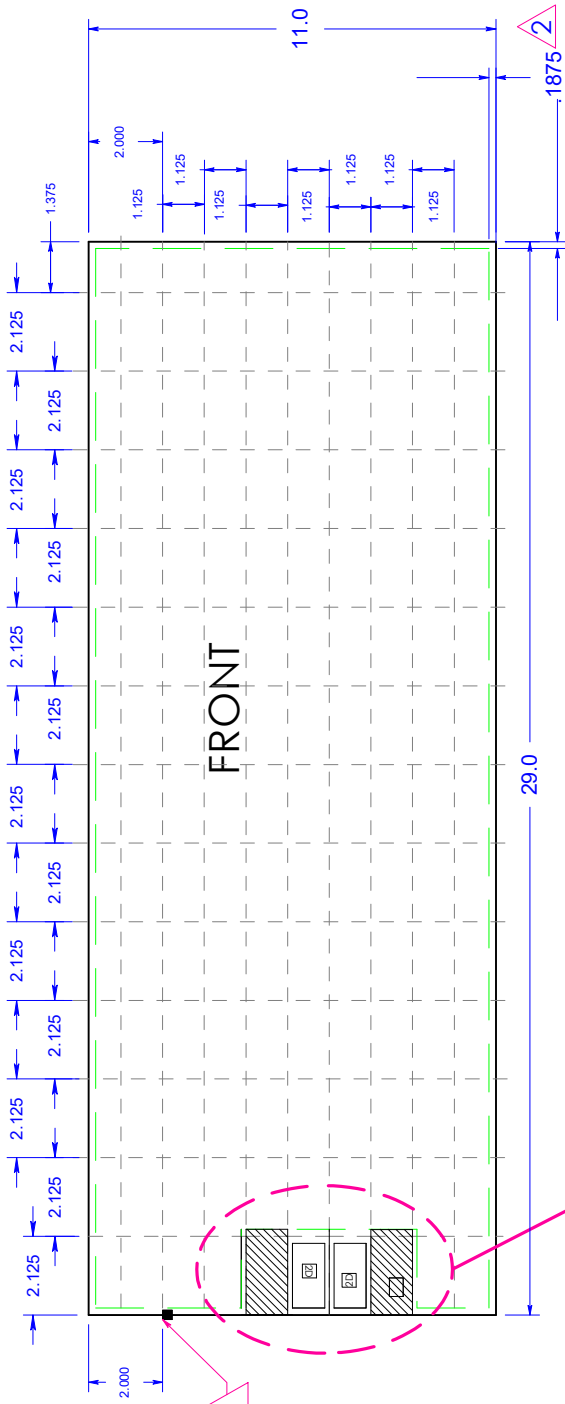
**FOLD TO:**



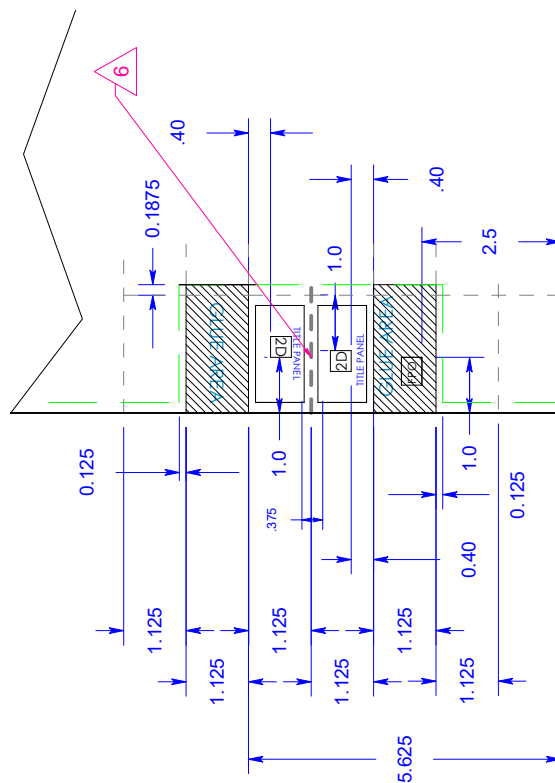
5. SPECIAL REQUIREMENTS:
    - 5.1. THE VENDOR CoC MUST ACCOMPANY ALL SHIPMENTS.
    - 5.2. AGN-CINCINNATI MUST BE NOTIFIED BY THE SUPPLIER OF ANY CHANGES TO ANY OF THE AFOREMENTIONED SPECIFICATIONS PRIOR TO THE CHANGE BEING MADE. DOCUMENTATION DETAILING THE PROPOSED CHANGE MUST BE PROVIDED TO AGN-CINCINNATI.
    - 5.3. TRAY PACK INSERTS IN ONE OF THE THREE METHODS SHOWN ON THE RIGHT.
      - MATERIAL: MINIMUM 28 PT CHIPBOARD
      - LENGTH: AS CLOSE TO 39" AS POSSIBLE, BUT NO LONGER THAN 39"
      - WIDTH: INSIDE FOLDED DIMENSION SHOULD BE 1/16" PLUS OUTSERT WIDTH
      - HEIGHT: 1/8" PLUS OUTSERT HEIGHT
    - 5.4. THE LOADING ORIENTATION FOR THE OUTSERTS NEEDS TO BE LOADED INTO THE TRAYS VERTICALLY WITH THE FINAL FOLD TO THE LEFT.
  4. BINDERY: FOLD, GLUE, PACK INTO TRAYS WITH LIDS, AND PACK INTO CARTONS
  3. FOLD SIZE: 2.125" x 1.125"
  2. FLAT SIZE: 29" x 11" (TOLERANCE ± 1/32")
  1. COLOR: AS PER APPROVED ALLERGAN ARTWORK SPECIFICATION
- GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

MATERIAL BLOCK			
CONVERTER	STOCK	ADHESIVE	LINER
MULTIPACK SOLUTIONS OR ESSENTRA	27 LB OPAQUE OFFSET, WHITE	RTA glued	N/A
DCR NUMBER: 00082264			
DRAWING REVIEWED AND APPROVED BY:			
SEE APPROVAL PAGE FOR SIGNATURES			
GENERAL TOLERANCE: ± 1/32" UNLESS OTHERWISE SPECIFIED			
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
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MODIFIED BY:	K. NGUYEN	DATE:	30-MAY-17
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A	DWG. NO.: 0399401	VER.:	4
SCALE: NTS			

**Production**



DETAIL "A"

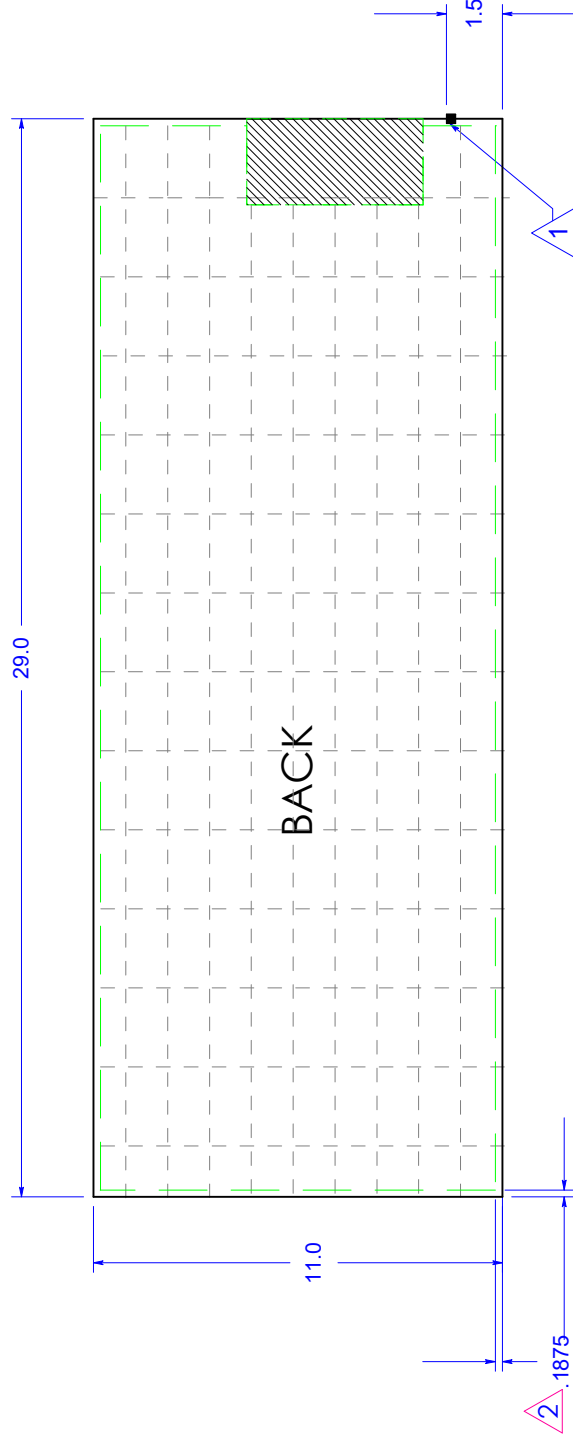


DETAIL "A"  
(1.5X)

--- FOLD  
 \_\_\_\_\_ CUT

- 6. SPINE INDICATED BY GRAY AREA. VENDOR TO ADD UNIQUE EDGE BARS TO SPINE FOR ORIENTATION REFERENCE. REFERENCE MARKS TO BE MINIMUM 3/8" IN LENGTH TO WRAP SPINE.
  - 5. DATA MATRIX:  
 TYPE: ECC-200  
 CELL SIZE:  $\geq 0.023"$   
 ROWS x COLUMNS: MAXIMUM OF 16 x 16 ALPHANUMERIC  
 ENCODED INFORMATION: COMPONENT PART NUMBER  
 SYMBOL SIZE:  $\geq 0.375"$   
 QUIET ZONE:  $\geq 1$  CELL  
 OVERALL AREA: SYMBOL SIZE PLUS QUIET ZONE SHOULD NOT EXCEED  $0.433" \times 0.433"$
  - 4. GLUE AREA, NO COPY
  - 3. COPY PER ALLERGAN ARTWORK SPECIFICATIONS
  - 2. .1875" NO COPY MARGIN AROUND THE BORDERS OF THE OUTSERT- FRONT AND BACK
  - 1. BLEED BAR  $0.25" \times 0.25"$  CENTERED ON TRIM
- GENERAL NOTES: UNLESS OTHERWISE SPECIFIED


<b>A</b>	DWG. NO.: <b>0399401</b>	VER. <b>4</b>
	SCALE: <b>NTS</b>	



4.  GLUE AREA, NO COPY

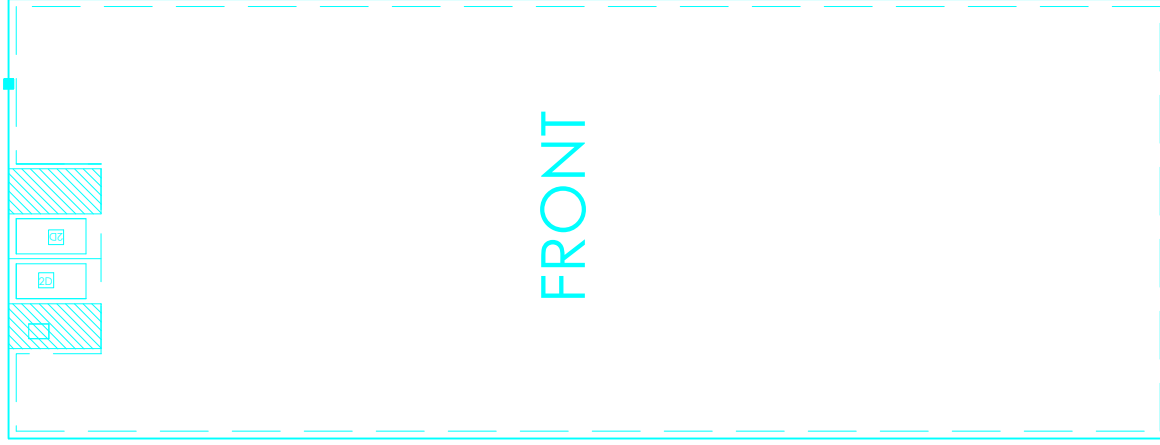
3. COPY PER ALLERGAN ARTWORK SPECIFICATIONS

2. .1875" NO COPY MARGIN AROUND THE BORDERS OF THE OUTSERT- FRONT AND BACK

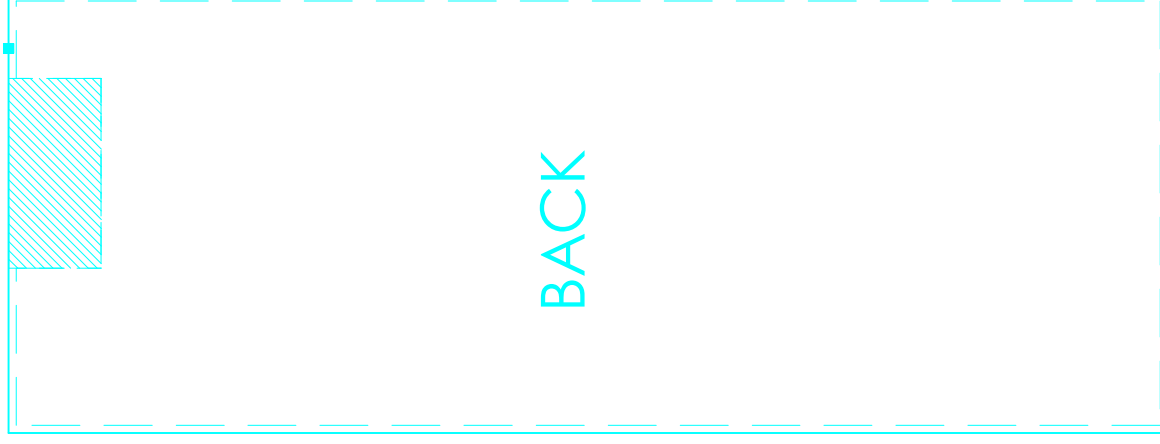
 1. BLEED BAR 0.25" X 0.25" CENTERED ON TRIM

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

A	DWG. NO.:	0399401	VER.:	4
	SCALE:	NTS		



FRONT



BACK

**0399401**  
ARTWORK TEMPLATE  
(NTS)