

abbvie GLOBAL LABEL MANAGEMENT	
Part number	20071024
AbbVie Drawing	SB-8575
Allergan Drawing	0399401
Dotmatrix	20071024
	- Page 1 of 2
	- Scale: 100%
	- Drop die-line and notes before processing
	<i>Handwritten add unique codes here</i>
	Black
	Dieline

Julian Jahja

1/28/22

Julian Jahja

144

Technically Reviewed and Approved

Shankar Mandadi
Shankar Mandadi (Jan 31, 2022 19:05 GMT+5.5)

01/31/22

Shankar Mandadi

Technician, Graphic Design

Renee Espinosa

01/31/22

Renee Espinosa

Project Manager



Document Name: 0399401 - Drawing

Document Title:

Insert, 29.0" x 11.0", fold to 2.125" x 1.125"

Date/Time (PT-Pacific Time)	Signed By	Justification
(MM/DD/YYYY HH:MI:SS format)		
10/25/2018 12:30:23	Kwiatkowski_Kelly	Global Packaging Tech
10/25/2018 14:18:52	McCoy_Mike	Cincinnati QA/QC
10/25/2018 15:00:04	Reizner_Aaron	Cincinnati Engineering
10/29/2018 12:17:14	Morey_Julie	Cincinnati Operations

ALLERGAN PROPRIETARY INFORMATION

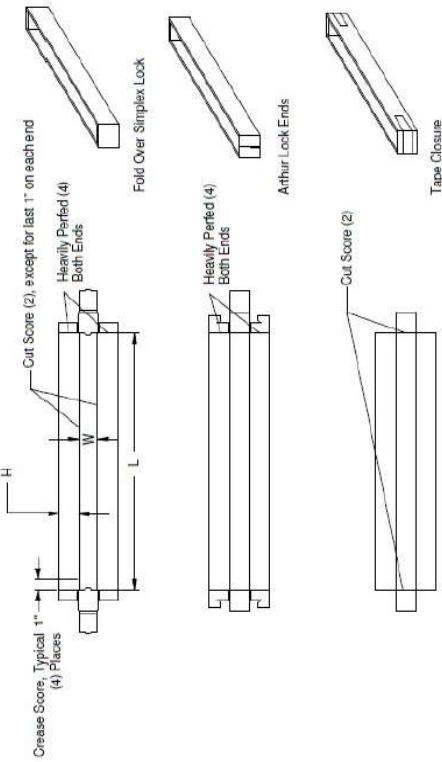
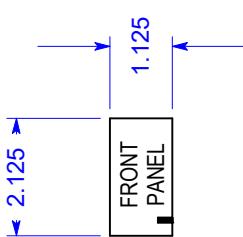
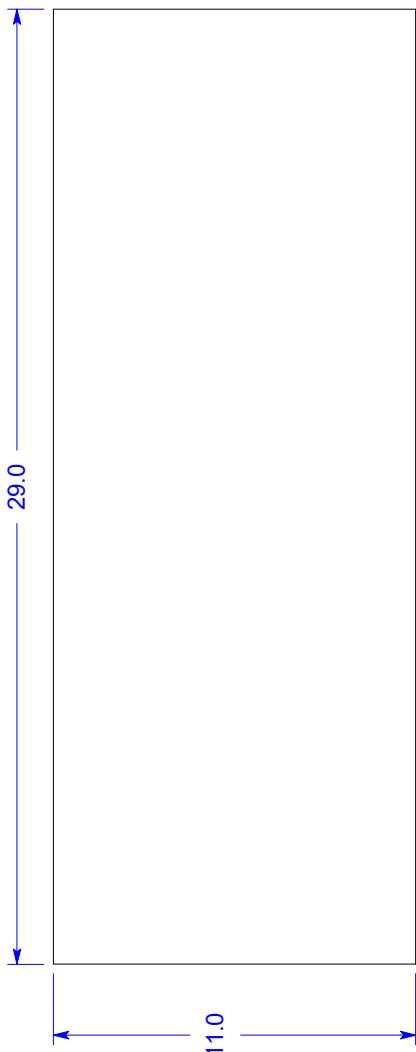
Version No.: 4.0; MostRecent; Effective; CURRENT
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Production

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MATERIAL/DIE LAYOUT SHEET



5. SPECIAL REQUIREMENTS:
- 5.1. THE VENDOR CO. MUST ACCOMPANY ALL SHIPMENTS.
 - 5.2. AGN-CINCINNATI MUST BE NOTIFIED BY THE SUPPLIER OF ANY CHANGES TO ANY OF THE AFOREMENTIONED SPECIFICATIONS PRIOR TO THE CHANGE BEING MADE. DOCUMENTATION DETAILING THE PROPOSED CHANGE MUST BE PROVIDED TO AGN-CINCINNATI.
 - 5.3. TRAY PACK INSERTS IN ONE OF THE THREE METHODS SHOWN ON THE RIGHT. MATERIAL: MINIMUM 28 PT CHIPBOARD LENGTH: AS CLOSESTO 39" AS POSSIBLE, BUT NO LONGER THAN 39" WIDTH: INSIDE FOLDED DIMENSION SHOULD BE 1/16" PLUS OUTSERT WIDTH HEIGHT: 1/8" PLUS OUTSERT HEIGHT
 - 5.4. THE LOADING ORIENTATION FOR THE OUTSERTS NEEDS TO BE LOADED INTO THE TRAYS VERTICALLY WITH THE FINAL FOLD TO THE LEFT.

4. BINDERY: FOLD, GLUE, PACK INTO TRAYS WITH LIDS, AND PACK INTO CARTONS

3. FOLD SIZE: 2.125" x 1.125"

2. FLAT SIZE: 29" x 11" (TOLERANCE±1/32")

1. COLOR: AS PER APPROVED ALLERGAN ARTWORK SPECIFICATION

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

MATERIAL BLOCK

CONVERTER	STOCK	ADHESIVE	COATING	LINER
MULPACK SOLUTIONS OR ESSENTRA	27 LB OPAQUE OFFSET, WHITE	RTA glued	N/A	N/A

DCR NUMBER: 0082264

Allergan
2525 DUPONT DR, IRVINE CA, 92612

TITLE: INSERT
29.0" x 11.0",
FOLDED TO: 2.125" x 1.125"

VER.: 4

**SEE APPROVAL PAGE
FOR SIGNATURES**

DRAWING REVIEWED AND APPROVED BY:

- GENERAL TOLERANCE: ± 1/32" UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
ENGINEER: DATE:
MODIFIED BY: K. NGUYEN 30-SEP-18
CREATED BY: K. NGUYEN 30-MAY-17

ALLERGAN PROPRIETARY INFORMATION

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DWG. NO.:

NITS

SCAIE

DETAIL "A"
(1.5X)

This technical drawing illustrates a wall panel assembly. The overall width of the panel is 5.625 inches. The panel features two vertical columns of tile panels, each consisting of three tiles. The top row of tiles has a height of .40 inches. The middle row has a height of 1.0 inch. The bottom row has a height of 1.0 inch. The distance between the centers of the top and middle rows is .375 inches. The distance between the centers of the middle and bottom rows is .40 inches. The distance from the top edge of the bottom row to the top edge of the panel is 1.125 inches. The distance from the bottom edge of the bottom row to the bottom edge of the panel is 1.125 inches. The total height of the panel is 5.625 inches. A callout labeled '6' indicates a dimension of 0.1875 inches from the top edge of the panel to the top edge of the top row of tiles.

DETAIL "A"

EOLD
CUT

6. SPINE INDICATED BY GRAY AREA. VENDOR TO ADD UNIQUE EDGE BARS TO SPINE FOR ORIENTATION REFERENCE. REFERENCE MARKS TO BE MINIMUM 3/8" IN LENGTH TO WRAP SPINE.

DATA INTRIV

A MATRIX:
TYPE: ECC 200
CELL SIZE: $\geq 0.023''$
ROWS X COLUMNS: MAXIMUM OF 16×16 ALPHANUMERIC
ENCODED INFORMATION: COMPONENT PART NUMBER

SYMBOL SIZE: ≥ 0.375".
OVERLAP ZONE: ≥ 1 CELL
OVERLAP AREA: SYMBOL SIZE PLUS QUIET ZONE SHOULD NOT EXCEED 0.433" × 0.433".

GLUE AREA, NO COPY

3. COPY PER ALLERGAN ARTWORK SPECIFICATIONS

1875" NO COPY MARGIN AROUND THE BORDERS OF THE CUTSERT- FRONT AND BACK

BI FEED BAB 0 25" X 0 25" CENTERED ON TB/M

[GENERAL] NOTES: [REDACTED]

ARTWORK LAYOUT SHEET

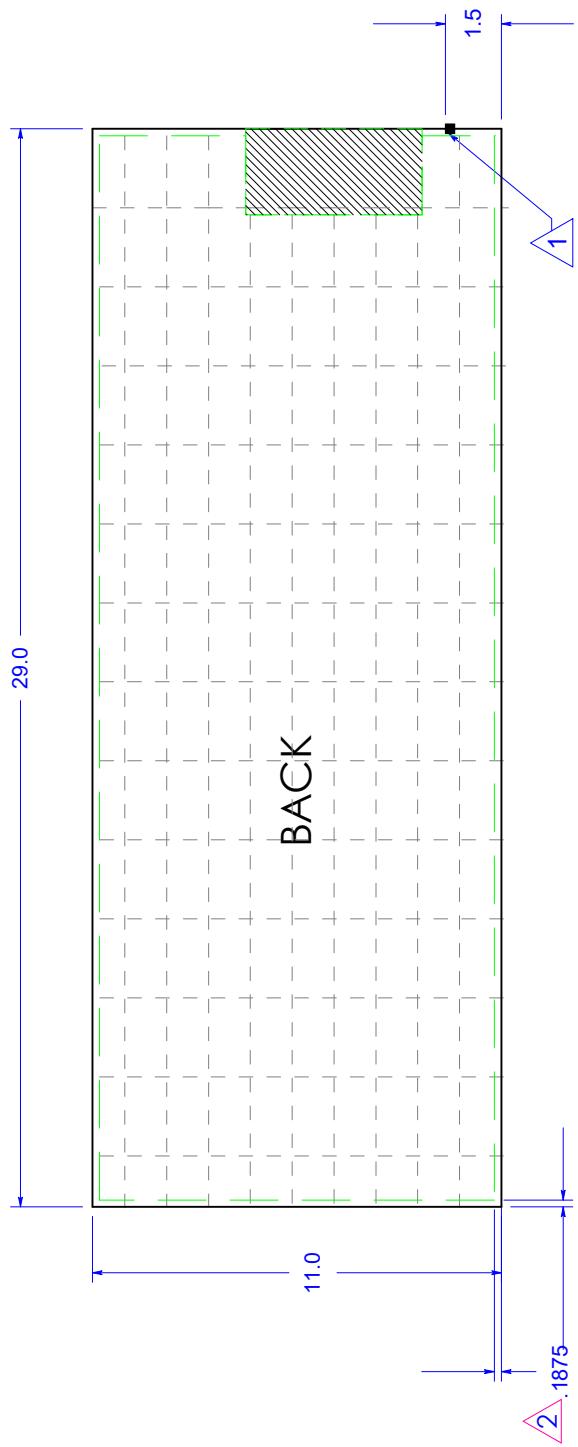
This technical drawing shows a front panel assembly with various dimensions and labels:

- Total width: 11.0
- Top horizontal bar height: 2.000
- Bottom horizontal bar height: 2.000
- Left vertical bar height: 2.000
- Right vertical bar height: 2.000
- Front panel height: 29.0
- Front panel width: 1875
- Central vertical bar height: 11.0
- Central vertical bar width: 1.125
- Left vertical bar width: 1.125
- Right vertical bar width: 1.125
- Left side panel width: 2.125
- Right side panel width: 2.125
- Front panel center label: FRONT
- Bottom panel height: 2.000
- Bottom panel width: 1.125
- Bottom panel center label: FRONT

A red triangle with the number 2 is located in the top right corner.

Production

ARTWORK LAYOUT SHEET



4. GLUE AREA, NO COPY

3. COPY PER ALLERGAN ARTWORK SPECIFICATIONS

2. .1875" NO COPY MARGIN AROUND THE BORDERS OF THE OUTSERT- FRONT AND BACK

BLEED BAR 0.25" X 0.25" CENTERED ON TRIM

GENERAL NOTES: UNLESS OTHERWISE SPECIFIED

A	DWG. NO.: 0399401	VER. 4
	SCALE: NTS	

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0399401
ARTWORK TEMPLATE
(NTS)

BACK



FRONT

